

**Test Report No. 7191083798-MEC14/2-LAS**  
dated 28 MAR 2014



PSB Singapore

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**SUBJECT:**

Testing of Plastic Aluminium Composite Panel / Sheet.

**TESTED FOR:**

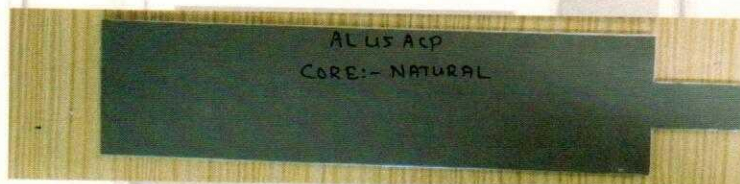
Aludecor Lamination Private Limited  
1 R.N. Mukherjee Road  
5<sup>th</sup> Floor, Suite No. :  
Kolkata 700001  
India

Attn: Mr Prashant Ojha

**SAMPLES DESCRIPTION:**

The following Plastic Aluminium Composite panel / Sheet sample labelled as below were submitted by Aludecor Lamination Private Limited on 18 March 2014 for testing.

Sample Label	Description	Quantity
AL 45 Natural Core	Plastic Aluminium Composite panel / Sheet	10 pcs



Photograph of the samples submitted

**TEST METHODS:**

ASTM D1781 : 1998 Standard Test Method For Climbing Drum Peel For Adhesives

Test specimen dimension : Drum peel strength test piece  
Crosshead speed : 25 mm/min  
No. of determinations : 6



Laboratory:  
TÜV SÜD PSB Pte. Ltd.  
Testing Services  
No.1 Science Park Drive  
Singapore 118221

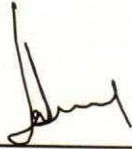
Phone : +65-6885 1333  
Fax : +65-6776 8670  
E-mail: testing@tuv-sud-psb.sg  
www.tuv-sud-psb.sg  
Co. Reg : 199002667R

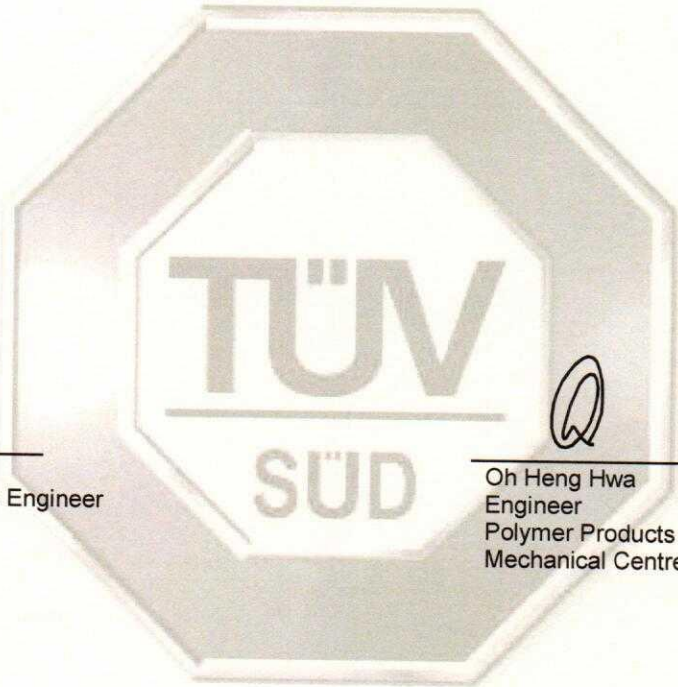
Regional Head Office:  
TÜV SÜD Asia Pacific Pte. Ltd.  
3 Science Park Drive, #04-01/05  
The Franklin, Singapore 118223  
TUV®




**TEST RESULT:**

Characteristics	Unit	Plastic Aluminium Composite Panel / Sheet ( AL 45 Natural Core )
Drum Peel Torque, average	N.mm/mm	194

  
\_\_\_\_\_  
Leong A. S.  
Higher Associate Engineer



  
\_\_\_\_\_  
Oh Heng Hwa  
Engineer  
Polymer Products  
Mechanical Centre

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July 2011

